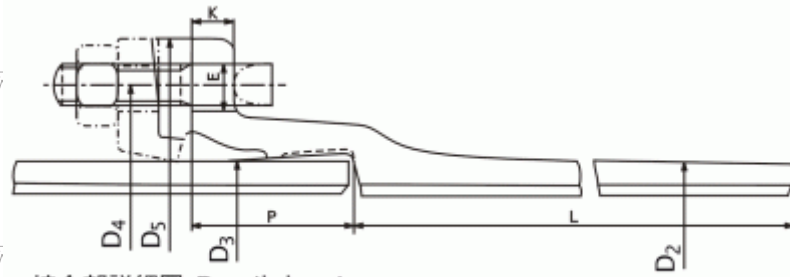
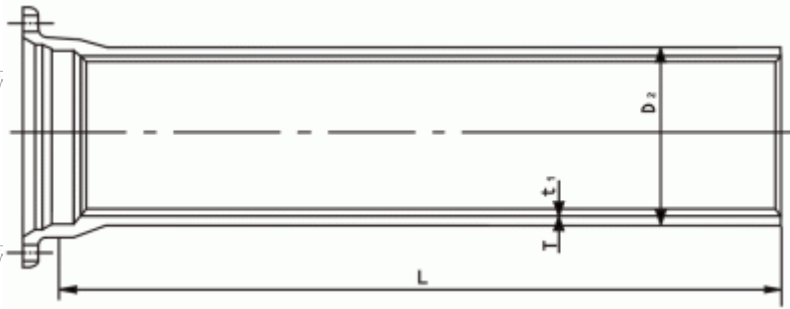




●Type K Socket and Spigot Pipe



■接合部詳細圖 Detail drawing

Unit: mm

Nom./size	Thickness								Lining Thickness	O.D.	Dimensions							Effective Length	Bolt No.	Weight (kg)											
	T										T ₁	D ₂	D ₃	D ₄	D ₅	E	P			K	L	Bell	Total Weight								
	D1	D1.5	D2	D2.5	D3	D3.5	D4	D4.5															D1	D1.5	D2	D2.5	D3	D3.5	D4	D4.5	Lining
100	7.5	-	-	-	6.0	-	-	-	4	118.0	121.5	186	232	23	80	19	4	6000	6.68	118.4	-	-	-	97.2	-	-	-	17.9			
150	7.5	-	-	-	6.0	-	-	-	4	169.0	172.5	241	287	23	80	20	6	6000	9.64	173.0	-	-	-	141	-	-	-	27.1			
200	7.5	-	-	-	6.0	-	-	-	4	220.0	223.5	292	338	23	80	21	6	6000	12.50	227.0	-	-	-	186	-	-	-	36.4			
250	7.5	-	-	-	6.0	-	-	-	4	271.6	275.1	348	394	23	80	22	8	6000	15.60	283.0	-	-	-	230	-	-	-	45.7			
300	7.5	-	-	-	6.5	-	-	-	6	322.8	326.8	399	445	23	110	23	8	6000	24.00	343.0	-	-	-	301	-	-	-	81.9			
350	7.5	-	-	-	6.5	-	-	-	6	374.0	378.0	458	504	23	110	24	10	6000	28.90	399.0	-	-	-	351	-	-	-	95.8			
400	8.5	-	7.5	-	7.0	-	-	-	6	425.6	429.6	512	558	23	110	25	12	6000	34.50	512.0	-	457	-	429	-	-	-	109.0			
450	9.0	-	8.0	-	7.5	-	-	-	6	476.8	480.8	567	613	23	140	26	12	6000	39.50	607.0	-	545	-	514	-	-	-	123.0			
500	9.5	-	8.5	-	8.0	-	-	-	6	528.0	532.0	618	664	23	110	27	14	6000	45.70	710.0	-	641	-	606	-	-	-	137.0			
600	11.0	-	10.0	-	9.0	-	8.5	-	6	630.8	634.8	725	771	23	110	28	14	6000	57.50	976.0	-	894	-	812	-	770	-	164.0			
700	12.0	-	11.0	-	10.0	-	9.0	-	8	733.0	738.0	839	893	27	120	29	16	6000	75.00	1240.0	-	1150	-	1050	-	953	-	254.0			
800	13.5	-	12.0	-	11.0	-	10.0	-	8	836.0	841.0	942	996	27	120	30	20	6000	90.70	1590.0	-	1420	-	1310	-	1200	-	290.0			
900	15.0	-	13.0	-	12.0	-	11.0	-	8	939.0	944.0	1052	1118	33	120	31	20	6000	112.00	1980.0	-	1730	-	1610	-	1490	-	326.0			
1000	16.5	-	14.5	-	13.0	-	12.0	-	10	1041.0	1047.0	1160	1226	33	130	32	20	6000	140.00	2420.0	-	2150	-	1940	-	1800	-	452.0			
1100	18.0	-	15.5	-	14.0	-	13.0	-	10	1144.0	1150.0	1266	1332	33	130	34	24	6000	163.00	2890.0	-	2520	-	2300	-	2140	-	497.0			
1200	19.5	-	17.0	-	15.0	-	13.5	-	10	1246.0	1253.0	1372	1438	33	130	36	28	6000	187.00	3410.0	-	3000	-	2680	-	2430	-	542.0			
1350	21.5	-	18.5	-	16.5	-	15.0	-	12	1400.0	1407.0	1536	1602	33	130	38	28	6000	232.00	4230.0	-	3680	-	3310	-	3030	-	730.0			
1500	23.5	-	20.5	-	18.0	-	16.5	-	12	1554.0	1561.0	1700	1766	33	130	40	28	6000	280.00	5130.0	-	4520	-	4010	-	3700	-	812.0			
1600	25.0	23.5	22.0	20.5	19.0	18.0	17.5	16.0	15	1650.0	1658.0	1790	1856	33	160	40	30	5000	326.00	4890.0	4620	4350	4080	3810	3630	3530	3260	896.0			
1650	25.5	24.0	22.5	21.0	19.5	18.5	18.0	16.5	15	1701.0	1709.0	1844	1910	33	165	42	30	5000	360.00	5160.0	4880	4600	4320	4040	3860	3760	3480	925.0			
1800	28.0	26.0	24.0	22.5	21.0	20.0	19.5	18.0	15	1848.0	1856.0	1996	2062	33	170	44	34	5000	427.00	6150.0	5750	5340	5040	4740	4530	4430	4130	1000.0			
2000	30.5	28.5	26.5	25.0	23.5	22.0	21.0	19.5	15	2061.0	2069.0	2216	2282	33	180	46	36	5000	534.00	7490.0	7040	6590	6250	5910	5570	5350	5010	1120.0			
2100	32.0	30.0	28.0	26.0	24.5	23.0	22.0	20.5	15	2164.0	2172.0	2322	2388	33	185	48	38	5000	597.00	8260.0	7790	7310	6840	6480	6130	5890	5530	1180.0			
2200	33.5	31.0	29.0	27.0	25.5	24.0	23.0	21.5	15	2280.0	2288.0	2441	2507	33	190	49	40	5000	659.00	9110.0	8490	7990	7490	7120	6740	6490	6110	1240.0			
2400	36.5	34.0	31.5	29.5	27.5	26.0	25.0	23.0	15	2458.0	2466.0	2626	2692	33	200	52	44	4000	803.00	8740.0	8210	7670	7240	6810	6480	6270	5840	1070.0			
2600	39.5	36.5	34.0	31.5	29.5	28.0	27.0	27.0	15	2684.0	2692.0	2862	2928	33	230	55	48	4000	1001.00	10390.0	9680	9100	8510	8040	7680	7450	6970	1170.0			

Note: 1. The weights of the bells is rounded off to effective figures, therefore the total sums of the above values are not always equal to the total weights.

2. The shape of the bells shall be in accordance with the shape of the dotted line.

3. For pipe length other than the figure in table, please consult us.